1 Turn the printer *off*.

2 Unplug the high capacity feeder power cord from the electrical outlet.

3 Disconnect the interface cable from the side of the high capacity feeder.
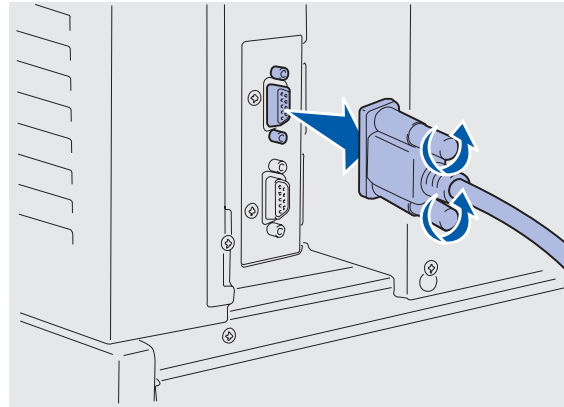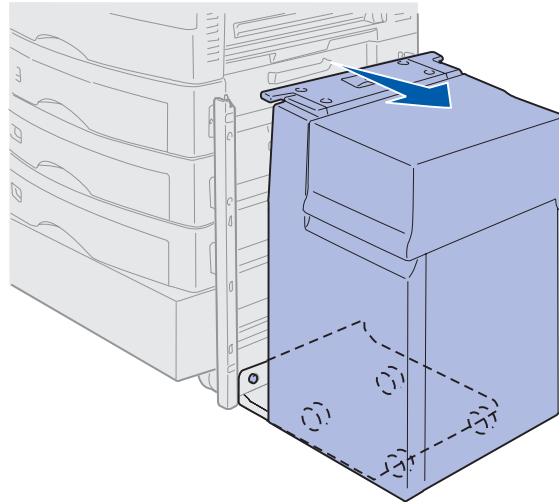
4 Roll the high capacity feeder away from the printer.

5 Remove the high capacity feeder from the guide rail.

6 Raise the guide rail and pull it away from the docking frame.
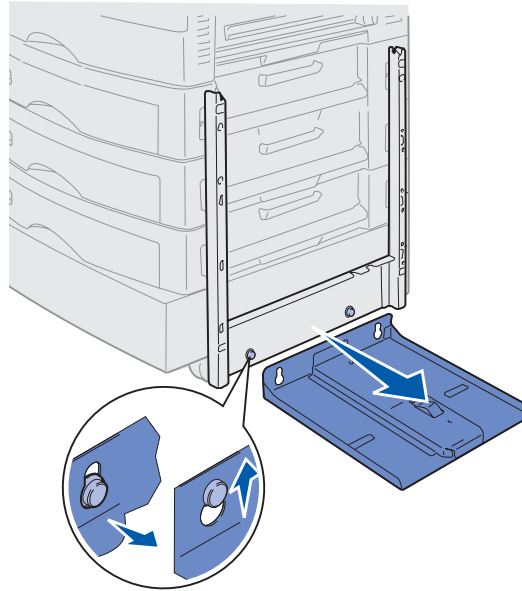
7 Remove the wrench from the holder in the high capacity feeder.
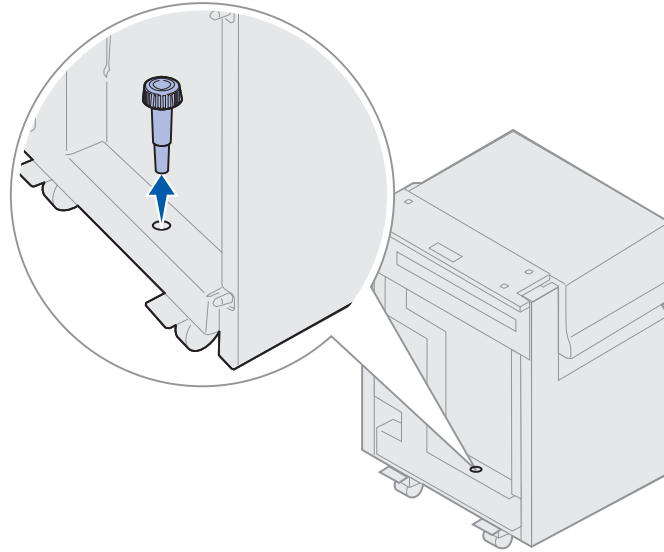
8   Remove the four screws securing the docking frame.
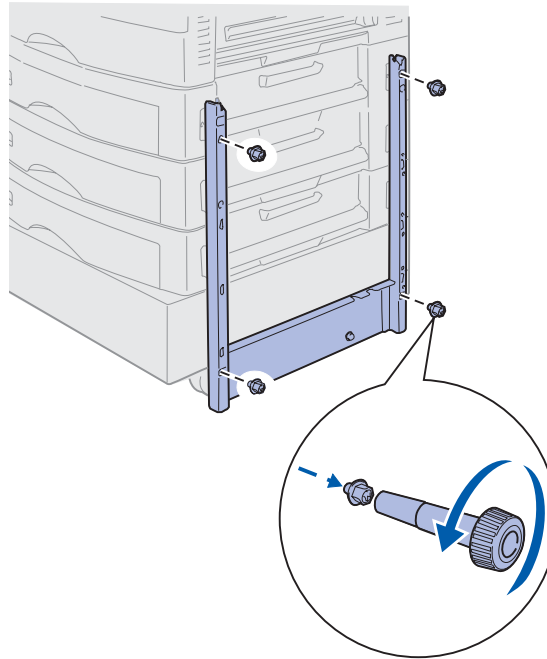
9   Insert the two side covers into the screw holes on the optional drawer until they snap into place.

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